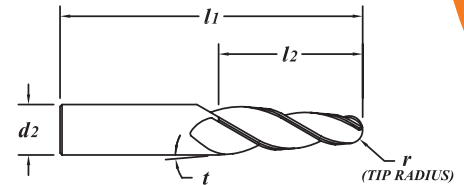


TOLERANCES

d_1	+0,075 -0,000mm (+.003" -.000")
d_2	-0,0025 -0,0100mm (-.0001" -.0004")
r	+0,075 -0,000mm (+.003" -.000")

Standard Length - Tapered - Ball End
Standard Länge - Kegelig - Vollradius
Longitud Estándar - Cónica - Cabeza Esférica
Longueur Standart - Conique - Hemispherique
Lunghezza Standard - Frese per Nervature - Sferica
标准长度 - 锥度 - 球头



END MILLS



Solid submicron grain carbide end mill - center cutting
Excellent for holding draft angles in mold and die applications



Vollhartmetallfräser aus Feinkornhartmetall - Zentrumsschnitt
Ausgezeichnet zum halten von Entwurfswinkel bei Formenbau Anwendungen



Fresa de submicrograno sólido carburo - corte centrado
Excelente para mantener ángulos de desmoldeo en aplicaciones de troquelado



Fraises carbure submicrograin - coupe au centre
Excellent pour la tenue des arêtes en applications moules et outillages



Super sub-micrograno metallo duro - taglio al centro
Eccellente per lavorazioni di pareti inclinate sugli stampi



超细晶粒整体硬质合金立铣刀 - 中心切削
在模具用途中对于保持拔模角度非常好

EDP#	d_2 Shank Diameter	t Taper Per Side	r † Tip Radius		l_1 Overall Length	l_2 Flute Length	
			Decimal	Metric			
50010	1/4"	1°	.0620	.062"	1,57	3"	1-1/2"
50020	1/4"	1° 30'	.0620	.062"	1,57	3"	1-1/2"
50030	1/4"	2°	.0620	.062"	1,57	3"	1"
50040	1/4"	3°	.0620	.062"	1,57	3"	1"
50050	1/4"	5°	.0620	.062"	1,57	3"	3/4"
50060	1/4"	7°	.0620	.062"	1,57	3"	1/2"
50070	3/8"	1°	.0930	.093"	2,36	3-1/2"	1-3/4"
50080	3/8"	1° 30'	.0930	.093"	2,36	3-1/2"	1-3/4"
50090	3/8"	2°	.0930	.093"	2,36	3-1/2"	1-3/4"
50100	3/8"	3°	.0780	.078"	1,98	3-1/2"	1-3/4"
50110	3/8"	5°	.0620	.062"	1,57	3-1/2"	1-1/2"
50120	3/8"	7°	.0780	.078"	1,98	3-1/2"	3/4"
50130	1/2"	3°	.1250	.125"	3,18	4"	2"
50140	1/2"	5°	.1250	.125"	3,18	4"	1-1/4"
50150	1/2"	7°	.0930	.093"	2,36	4"	1-1/4"