



A schematic diagram of a drill rod. The rod has a total length l_1 . The left end has a diameter d_2 and the right end has a diameter d_1 . The rod is divided into three sections: a left section of length l_3 , a middle section of length l_2 , and a right section of length l_1 . The middle section l_2 is the longest and features a double-flute design. The left section l_3 is shorter and has a single-flute design. The right section l_1 is the shortest and has a single-flute design. The rod is shown in a perspective view, with the flutes clearly visible.



A TiAlN-tip-coated

■ with internal cooling

NEW available from 1. quarter 2011