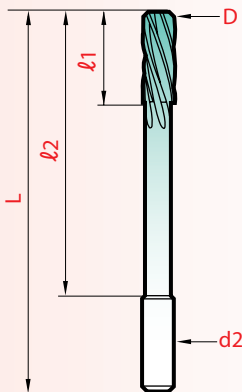


ESCARIADORES MAQUINA HELICE 10°

10° SPIRAL REAMERS



D	d2	l1	L
m5	h8	+1	± 1

Tolerancias generales / General tolerances

Número de dientes / Flute number

Z	Ø 650	Ø 8650
4	1,0	1,0 - 2,0
6	1,5 - 12,5	2,5 - 12,0
8	12,7 - 20,0	14,0 - 20,0

Dimensiones especiales
Series ALTA PRECISIÓN

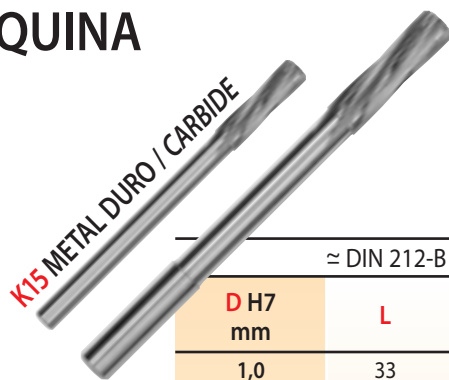
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Special diameters
HIGH PRECISION serie



JUEGO / SET - 8 PIEZAS / PIECES

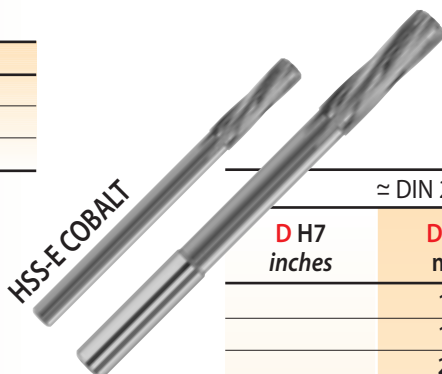
COMPOSICIÓN COMPOSITION	Ø 2-3-4-5-6-8-10-12
magafor 650	€ •
magaforce 8650	€ •



≈ DIN 212-B • NFE 66014

D H7 mm	L	l1	l2	d2	magaforce 8650
1,0	33	7	10	D	€ •
1,5	40	10	24	D	•
2,0	50	11	31	D	•
2,5 - 3,0 - 3,5	57	15	31	D	•
4,0	75	19	49	4,0	•
4,5	80	21	51	4,5	•
5,0	86	23	59	5,0	•
5,5	93	26	65	5,5	•
6,0	101	28	71	6,0	•
6,5	101	28	71	6,0	•
8,0	117	33	84	8,0	•
10,0	133	38	97	10,0	•
12,0	151	44	110	12,0	•
14,0	160	47	110	14,0	•
15,0	162	50	112	14,0	•
16,0	170	52	117	16,0	•
18,0	182	56	129	16,0	•
20,0	195	60	142	16,0	•

Metal duro integral : Ø 1,0 - 6,5 / Cabeza metal duro soldada : Ø 8,0 - 20,0
Solid carbide : Ø 1,0 - 6,5 / Brazed carbide head : Ø 8,0 - 20,0



≈ DIN 212-B • NFE 66014

D H7 inches	D H7 mm	L	l1	l2	d2	magafor 650
	1,0	38	12	15	D	€ •
	1,5	43	18	26	D	•
	2,0	49	19	31	D	•
	2,5-3,0	57	20	38	D	•
3,175 (1/8")	3,5	57	20	38	D	•
	4,0	75	24	51	4,0	•
	4,5	80	25	55	4,5	•
4,762 (3/16")	5,0	86	26	60	5,0	•
	5,5	93	27	66	5,5	•
6,35 (1/4")	6,0 - 6,5	101	28	73	6,0	•
	7,0 - 7,5	109	31	80	7,0	•
7,937 (5/16")	8,0 - 8,5	117	33	86	8,0	•
9,525 (3/8")	9,0 - 9,5	125	36	91	9,0	•
	10,0	133	38	99	10,0	•
11,112 (7/16")	10,5 - 11,0	133	38	99	10,0	•
	11,5 - 12,0	151	44	106	12,0	•
12,7 (1/2")	12,5 - 13,0	151	44	106	12,0	•
	13,5 - 14,0	160	47	110	14,0	•
14,287 (9/16")	14,5 - 15,0	162	50	112	14,0	•
15,875 (5/8")	15,5 - 16,0	170	52	117	16,0	•
	16,5 - 17,0	175	54	122	16,0	•
	17,5 - 18,0	182	56	129	16,0	•
19,05 (3/4")	18,5 - 19,0	189	58	136	16,0	•
	19,5 - 20,0	195	60	142	16,0	•