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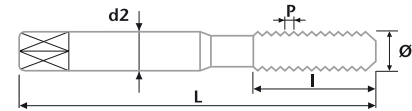
(Rainures / Grooves / Rillen / Ranuras)



APPLICATIONS / ANWENDUNGEN



HI-PERFORMANCE
INOX



| Ø | ∑tP | Ø mm | L | l | Ø | ∑tP | DiN 371 | DiN 376 | Ø | ∑tP | Ø mm | L | l | Ø | ∑tP | DiN 371 | DiN 376 |
|----|------|---------|----|----|-----|-----|---------|---------|-----|------|---------|-----|----|----|-----|---------|---------|
| M3 | 0,5 | 2,5 | 56 | 10 | 3,5 | 2,7 | • | | M10 | 1,5 | 8,5 | 100 | 20 | 10 | 8 | • | |
| M4 | 0,7 | 3,3 | 63 | 12 | 4,5 | 3,4 | • | | M12 | 1,75 | 10,25 | 110 | 22 | 9 | 7 | | • |
| M5 | 0,8 | 4,2 | 70 | 14 | 6 | 4,9 | • | | M14 | 2 | 12 | 110 | 25 | 11 | 9 | | • |
| M6 | 1 | 5 | 80 | 16 | 6 | 4,9 | • | | M16 | 2 | 14 | 110 | 28 | 12 | 9 | | • |
| M8 | 1,25 | 6,75 | 90 | 18 | 8 | 6,2 | • | | | | | | | | | | |

CONDITIONS DE COUPE

CUTTING CONDITIONS

SCHNITTBEDINGUNGEN

CONDICIONES DE CORTE

TiN, TiCN... = Vc + 20 → 50 %

■ Vc = 30 m/min

■ Vc = 20 m/min

■ Vc = 20/40 m/min

■ Vc = 30 m/min