9 62205 1
9 62305 1

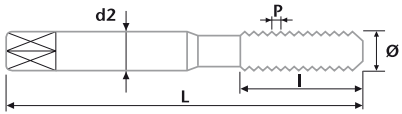
HSS E | DiN 371 | DiN 374 | UNF |  | Form C |  | 35° | | 2B | |

8 05215 1
8 05219 1

DiN 371

DiN 374

APPLICATIONS / ANWENDUNGEN



Ø mm	P	Ø mm	L	l	ø	⊠	ø	⊠	DiN 371	DiN 374
N°10	32	4,1	70	9	6	4,9			•	
1/4	28	5,5	80	10	7	5,5			•	
5/16	24	6,9	90	12	8	6,2			•	
3/8	24	8,5	100	14	9	7			•	
7/16	20	9,9	100	14			8	6,2		•

Ø mm	P	Ø mm	L	l	ø	⊠	ø	⊠	DiN 371	DiN 374
1/2	20	11,5	110	16			9	7		•
9/16	18	12,9	110	18			11	9		•
5/8	18	14,5	110	18			12	9		•
3/4	16	17,5	125	18			14	11		•

CONDITIONS DE COUPE | CUTTING CONDITIONS | SCHNITTBEDINGUNGEN | CONDICIONES DE CORTE

TiN, TiCN... = Vc + 20 → 50 %

Vc = 20 m/min	**Vc = 8** m/min	**Vc = 8** m/min	**Vc = 20** m/min	**Vc = 18/25** m/min	**Vc = 20** m/min	**Vc = 5** m/min	**Vc = 4** m/min
Vc = 18 m/min	**Vc = 7** m/min	**Vc = 7** m/min	**Vc = 18** m/min	**Vc = 18/25** m/min	**Vc = 18** m/min	**Vc = 5** m/min	**Vc = 4** m/min