

ARDATZ

PERFOR

9 66310 1

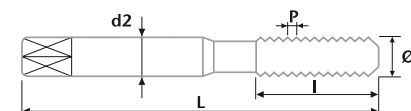


8 05246 1



1:16

APPLICATIONS / ANWENDUNGEN



Ø	≥tP	Ø mm	L	l	Ø	∠	Tube	TCT norm	Ø	≥tP	Ø mm	L	l	Ø	∠	Tube	TCT norm
RC 1/8	28	8,3	70	21	8	6,2	5-10	•	RC 5/8	14	20,05	90	35	18	14,5	17-23	•
RC 1/4	19	11	70	28	11	9	8-13	•	RC 3/4	14	23,5	90	35	22	18	21-27	•
RC 3/8	19	14,5	75	28	14	11	12-17	•	RC 1"	11	29,6	110	45	25	20	26-34	•
RC 1/2	14	18,1	80	35	18	14,5	15-21	•									

ARDATZ

PERFOR

9 66301 1

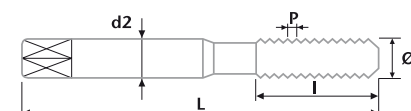


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APPLICATIONS / ANWENDUNGEN



Ø	ΣtP		L	l	Tube			SiN DiN 5156	Ø	ΣtP		L	l	Tube			SiN DiN 5156
RC 1/8	28	8,3	90	21	8	6,2	5-10	•	RC 1/2	14	18,1	140	35	18	14,5	15-21	•
RC 1/4	19	11	100	28	11	9	8-13	•	RC 5/8	14	20,05	140	35	18	14,5	17-23	•
RC 3/8	19	14,5	110	28	14	11	12-17	•	RC 3/4	14	23,5	140	35	22	18	21-27	•

CONDITIONS DE COUPE

CUTTING CONDITIONS

SCHNITTBEDINGUNGEN

CONDICIONES DE CORTE

TiN, TiCN... = Vc + 20 → 50 %

■ Vc = 20 m/min

■ Vc = 8 m/min

□ Vc = 20 m/min

■ Vc = 20 m/min

■ Vc = 4 m/min