

ARDATZ

PERFOR

9 61202 1



8 05161 1

9 61302 1



8 05165 1

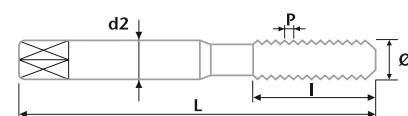
DiN 371



DiN 376



APPLICATIONS / ANWENDUNGEN



Ø mm	≥P	Ø mm	L	l	Ø	Ø	Ø	Ø	DiN 371	DiN 376	Ø mm	≥P	Ø mm	L	l	Ø	Ø	Ø	Ø	DiN 371	DiN 376
W 1/8	40	2,55	56	11	3,5	2,7			•		W 7/16	14	9,2	100	22				8	6,2	•
W 3/16	24	3,6	70	14	6	4,9			•		W 1/2	12	10,5	110	25				9	7	•
W 1/4	20	5,1	80	16	7	5,5	4,5	3,4	•	•	W 5/8	11	13,5	110	28				12	9	•
W 5/16	18	6,5	90	18	8	6,2			•		W 3/4	10	16,25	125	32				14	11	•
W 3/8	16	7,9	90	18	9	7	7	5,5	•	•	W 1"	8	21,75	160	36				20	16	•

ARDATZ

PERFOR

9 61205 1



8 05213 1

9 61305 1



8 05217 1

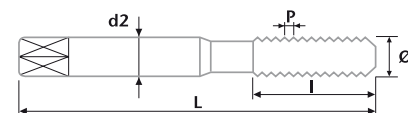
DiN 371



DiN 376



APPLICATIONS / ANWENDUNGEN



Ø mm	≥P	Ø mm	L	l	Ø	Ø	Ø	Ø	DiN 371	DiN 376	Ø mm	≥P	Ø mm	L	l	Ø	Ø	Ø	Ø	DiN 371	DiN 376
W 1/8	40	2,55	56	7	3,5	2,7			•		W 1/2	12	10,5	110	16				9	7	•
W 3/16	24	3,6	70	10	6	4,9			•		W 5/8	11	13,5	110	20				12	9	•
W 1/4	20	5,1	80	12	7	5,5			•		W 3/4	10	16,25	125	25				14	11	•
W 5/16	18	6,5	90	12	8	6,2			•		W 1"	8	21,75	160	30				20	16	•
W 3/8	16	7,9	90	14	9	7			•												

CONDITIONS DE COUPE

CUTTING CONDITIONS

SCHNITTBEDINGUNGEN

CONDICIONES DE CORTE

TiN, TiCN... = Vc + 20 → 50 %

Vc = 20 m/min	Vc = 8 m/min	Vc = 8 m/min	Vc = 20 m/min	Vc = 18/25 m/min	Vc = 20 m/min	Vc = 5 m/min	Vc = 4 m/min
Vc = 18 m/min	Vc = 7 m/min	Vc = 7 m/min	Vc = 18 m/min	Vc = 18/25 m/min	Vc = 18 m/min	Vc = 5 m/min	Vc = 4 m/min