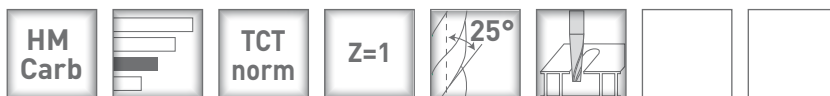


PERFOR



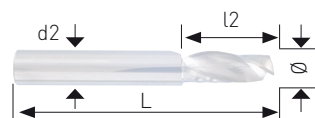
8 23297 1



APPLICATIONS / ANWENDUNGEN

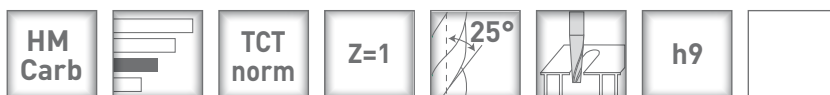


ALU



Ø mm	d2	L	l2	Ø mm	d2	L	l2	Ø mm	d2	L	l2	Ø mm	d2	L	l2
2	2	38	10	3	3	38	12	5	5	50	16	8	8	63	22
2,5	3	38	12	4	4	50	15	6	6	57	18	10	10	72	30

PERFOR



NEW

8 23665 1 RH



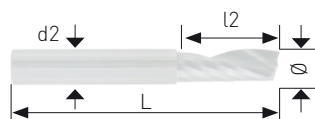
8 23666 1 LH



APPLICATIONS / ANWENDUNGEN



PLASTIC Z1



Ø mm	d2	L	l2	RH	LH	Ø mm	d2	L	l2	RH	LH	Ø mm	d2	L	l2	RH	LH	Ø mm	d2	L	l2	RH	LH
2	2	30	8	•	•	4	4	50	10	•	•	8	8	60	22	•	•	12	12	76	32	•	•
3	3	30	10	•	•	6	6	60	20	•	•	10	10	72	30	•	•						

CONDITIONS DE COUPE

CUTTING CONDITIONS

SCHNITTBEDINGUNGEN

CONDICIONES DE CORTE

A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	ArCo ArNi	Ti	Plastiques
Aciers/ Steels <400Mpa	Aciers/ Steels <700Mpa	Aciers/ Steels <950Mpa	Aciers/ Steels <1200Mpa	Aciers/ Steels <1400Mpa	Inox ferritiques	Inox martensitiques	Inox austénitiques	Fontes grises / Cast Iron	Fontes GS / SG Iron	ALU gras / Aluminium forgings	ALU Si <10%	ALU Si >10%	Laiton / Brass	Bronze	Alliages Réfractaires / Special Alloys	Alliages de Titane / Titanium Alloys	Plastiques

Vc/fz	400	400	300	415
Ø4	0,05	0,05	0,05	0,13
Ø8	0,08	0,08	0,08	0,14
Ø12	0,12	0,12	0,12	0,15
Ø16	0,15	0,15	0,15	
Ø20	0,20	0,20	0,20	